

Work Order ID 84749

84749

Page 1

May-22-12 2:59:47 PM

Item ID: K10003

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Saddle, D205-634-011

Stop *NS2*

Start Date: 22/05/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 05/06/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan: MLJ

Date: 12/05/22

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

Draw Nbr

Revision Nbr

IIN634,635

G

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Create White labels only per PPP K10003

CHG 00

110

0.00

110

Pick Kit

Packaging

Memo

0.00

Packaging

120

0.00

120

QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

010 JB
12/07/13

DA 16
8-16
12/6/23

MLJ 12-7-13

JB 12/7/18

DA 16
3-16
12/11/23

(74)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Work Order ID 84749***84749***

Page 2

May-22-12 2:59:47 PM

Item ID: K10003

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Saddle, D205-634-011

Start Date: 22/05/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 05/06/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

130

Identify as per dwg & Stock Location: _____

0.00

130

Packaging

Memo

FG

0.00

Packaging

12/7/12 3

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/7/24

mf
12.07.24

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

May-22-12 2:59:50 PM

Page 1

Work Order ID: 84749

84749

Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP: I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF
 IPP: J 06-07-25 As per DSI 9344 JLM
 IPP: K 06.11.17 Per K10003 Rev C KJ
 IPP: L 07.01.12 Document Record for copying bluefile rmv KJ
 IPP Rev: M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:
 IPP N 09.01.27 DSI 9418 rev B EC verified by: DD IPP Rev: O
 11.03.11 per dsi9536 DD verf: EC IPP REV: P 12.01.23 AS
 PER ECN11-684 VERF: EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

| | | | | | | | | | | | | | |
|---------|--|-----------|----|--|--|-----|------|----------|---|----|--|--|--|
| AN4-51A | | Purchased | No | | | 110 | Each | 340.0000 | 8 | 32 | | | |
|---------|--|-----------|----|--|--|-----|------|----------|---|----|--|--|--|

S+y ***AN4-51A***
Bolt

** M122151

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| 362 | 200 | |
| 121181 | 200 | |
| ST361 | 140 | |
| 119798 | 30 | |
| 120986 | 10 | |
| 121584 | 100 | |

| | | | | | | | | | | | | | |
|--------|--|-----------|----|--|--|-----|------|-----------|---|----|--|--|--|
| AN4-6A | | Purchased | No | | | 110 | Each | 1,687.000 | 6 | 64 | | | |
|--------|--|-----------|----|--|--|-----|------|-----------|---|----|--|--|--|

S+y ***AN4-6A***
Bolt

** M122151

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| 355 | 395 | |
| 121631 | 395 | |
| ST356 | 1292 | |
| 119017 | 792 | |
| 121243 | 500 | |

M119017

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

May-22-12 2:59:50 PM

Page 2

Work Order ID: 84749

84749

Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 4.00

Required Qty: 4.00

AN4C46A

Purchased

No

110

Each

134.0000

4

16

AN4C46A

BOLT

**

7/2224/1186h

Location

Loc Qty

Loc Code

ST360

134

120334

5

121310

59

121585

20

121693

10

121773

40

AN6-12A

Purchased

No

110

Each

215.0000

8

32

AN6-12A

Bolt

**

121773 \$X

JB

Location

Loc Qty

Loc Code

ST341

215

120423

125

121255

40

121541

50

AN960JD416

NAS1149D0463J Purchased

No

110

Each

30.0000

32

128

AN960.ID416

Washer

**

122441 JB

Location

Loc Qty

Loc Code

ST351

30

116289

10

119097

20

AN960JD616

NAS1149D0663J Purchased

No

110

Each

0.0000

8

32

AN960.ID616

Washer

**

121708 JB 12/07/18

May-22-12 2:59:50 PM

Shop Packet Print

Page 2

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

May-22-12 2:59:50 PM

Page 3

Work Order ID: 84749

84749

Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 4.00

Required Qty: 4.00

D2570

Manufactured No

110

Each

807.0000

96

D2570

Bushing

**

86387

JB

h

Location

Loc Qty

Loc Code

ST011

807

72960

41

78586

9

79493

12

81956

24

81957

400

82874

321

D2571

Manufactured No

110

Each

14.0000

4

D2571

Saddle, Fwd Out 205

**

85607

JB

h

Location

Loc Qty

Loc Code

ST

1

11644

1

ST425

-13

ST432

13

82049

1

83451

12

ST433

13

D2572

Manufactured No

110

Each

10.0000

4

D2572

Saddle, Fwd In 205

**

85608

JB

12/9/13

Location

Loc Qty

Loc Code

ST432

10

71107

2

83452

8

May-22-12 2:59:50 PM

Shop Packet Print

Page 3

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

May-22-12 2:59:50 PM

Page 4

Work Order ID: 84749

84749

Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 4.00

Required Qty: 4.00

D2573

Manufactured No

110

Each

30.0000

D2573

Saddle, Aft Out 205

**



Location

Loc Qty

Loc Code

ST423

-12

79424

0

ST433

30

83453

12

83454

6

83669

12

ST434

12

D2574

Manufactured No

110

Each

30.0000

D2574

Saddle, Aft In 205

**



Location

Loc Qty

Loc Code

ST433

30

83455

12

83456

6

83671

12

D2747

Manufactured No

110

Each

204.0000

D2747

Set Screw

**



Location

Loc Qty

Loc Code

ST017

204

79520

5

81877

199

81877

May-22-12 2:59:50 PM

Shop Packet Print

Page 4

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

May-22-12 2:59:50 PM

Page 5

Work Order ID: 84749

84749

Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 4.00

Required Qty: 4.00

D2876

Manufactured No

110 Each

148.0000

8

**

D2876

Saddle Spacer

Location

Loc Qty

Loc Code

ST020

148

79693

25

83323

40

83890

83

D2877

Manufactured No

110 Each

118.0000

8

**

D2877

Saddle Spacer

Location

Loc Qty

Loc Code

ST020

118

82026

15

83324

40

83891

63

D3405-041

Manufactured No

110 Each

14.0000

4

**

D3405-041

Lug Assembly

Location

Loc Qty

Loc Code

ST478

14

62227

2

77000

2

82031

1

82032

9

D3405-043

Manufactured No

110 Each

10.0000

4

**

D3405-043

Lug Assembly

Location

Loc Qty

Loc Code

ST478

10

82038

10

May-22-12 2:59:50 PM

Shop Packet Print

Page 5

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

May-22-12 2:59:50 PM

Page 6

Work Order ID: 84749

84749

Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 4.00

Required Qty: 4.00

D3407-041

Manufactured No

110 Each

35.0000

D3407-041

Tow Ring

**

B810072.80

Location

Loc Qty

Loc Code

ST463

35

82067

9

82068

23

82108

3

D3417-5

Manufactured No

110 Each

86.0000

D3417-5

Washer

**

80

Location

Loc Qty

Loc Code

ST042

86

78842

36

83318

50

D3456-1

Manufactured No

110 Each

164.0000

D3456-1

Washer

**

80 12/07/13

Location

Loc Qty

Loc Code

FG

7

25701

7

ST044

157

80252

1

81876

56

83584

100

83584

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Pfcklist Print

Page 7

May-22-12 2:59:50 PM

Work Order ID: 84749

84749

Parent Item: K10003

K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 22/05/2012

Required Date: 05/06/2012

Start Qty: 4.00

Required Qty: 4.00

D3533-1

Manufactured No

110 Each

122.0000

8

D3533-1

Set Screw

**

JB

Location

Loc Qty

Loc Code

ST053

122

80326

22

83892

100

MS210421

Purchased No

110 Each

4,650.000

96

MS210421 4

Nut

**

JB

Location

Loc Qty

Loc Code

ST300

4650

119075

125

121011

1262

121444

2963

121652

300

MS21043-4

Purchased No

110 Each

1,514.000

20

MS21043-4

Nut

**

JB 12/07/13

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

1474

119546

173

121162

801

121652

500

121162

May-22-12 2:59:51 PM

Shop Packet Print

Page 7

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

5.0 PARTS LIST

| Item | 634 -011 | 634 -015 | 634 -041 | 634 -045 | 641 -011 | Part Number | Description |
|------|-------------|-------------|-------------|-------------|-------------|---------------|----------------------------------|
| | X | | | | | D205-634-011 | SKIDTUBE INSTALLATION (STANDARD) |
| | | X | | | | D205-634-015 | SKIDTUBE INSTALLATION (MODIFIED) |
| | 1 | | X | | | D205-634-041 | SKIDTUBE |
| | | 1 | | X | | D205-634-045 | SKIDTUBE |
| | 1 | 1 | | | X | D205-641-011 | GROUND HANDLING KIT |
| 1 | | | 1 | | | D2580-041 | 205 SKIDTUBE ASSEMBLY (STANDARD) |
| 1 | | | | 1 | | D2580-045 | 205 SKIDTUBE ASSEMBLY (MODIFIED) |
| 2A | | | 16 | 16 | | D2594-1 | * PLUG |
| 2B | | | 16 | 16 | | D2594-3 | * O-RING |
| 3 | | | 1 | 1 | | D2855 | * AFT CAP |
| 4 | | | 2 | 2 | | AN3-5A | * BOLT |
| 5 | | | 2 | 2 | | NAS1149D0332J | * WASHER (AN960JD10L) |
| 6A | | | 1 | 1 | | D3564-9 | * WEARSHOE (REPLACES D2577-1) |
| 6B | | | 1 | 1 | | D3566-1 | * GASKET |
| 7A | | | 1 | 1 | | D3564-11 | * WEARSHOE (REPLACES D2577-3) |
| 7B | | | 1 | 1 | | D3566-1 | * GASKET |
| 8A | | | 1 | 1 | | D3564-5 | * WEARSHOE (REPLACES D2577-5) |
| 8B | | | 1 | 1 | | D3566-5 | * GASKET |
| 9A | | | 1 | 1 | | D3564-13 | * WEARSHOE |
| 9B | | | 1 | 1 | | D3566-13 | * GASKET |
| 10 | | | 50 | 50 | | AN3C4A | * BOLT (REPLACES AN3-4A) |
| 11 | | | 50 | 50 | | NAS1149C0332R | * WASHER (AN960C10L) |
| 12 | | | 50 | 50 | | ALS4-1032-130 | * INSERT |
| 13 | | | 2 | 2 | | ALS4-1032-225 | * INSERT |
| 20 | 1 | 1 | | | | D2571 | SADDLE, FWD OUTSIDE |
| 21 | 1 | 1 | | | | D2572 | SADDLE, FWD INSIDE |
| 22 | 1 | 1 | | | | D2573 | SADDLE, AFT OUTSIDE |
| 23 | 1 | 1 | | | | D2574 | SADDLE, AFT INSIDE |
| 24 | 8 | 8 | | | | AN4-51A | BOLT |
| 25 | 16 | 16 | | | | D2570 | BUSHINGS |
| 26 | 8 | 8 | | | | MS21042L4 | NUT (OR MS21042-4) |
| 27 | 8 | 8 | | | | AN6-12A | BOLT |
| 28 | 8 | 8 | | | | NAS1149D0668J | WASHER (AN960JD616) |
| 29 | 16 | 16 | | | | AN4-6A | BOLT |
| 30 | 32 | 32 | | | | NAS1149D0463J | WASHER (AN960JD416) |
| 31 | 16 | 16 | | | | MS21042L4 | NUT (OR MS21042-4) |
| 32 | 4 | 4 | | | | D2747 | SET SCREW |
| 33 | 2 | 2 | | | | D3533-1 | SET SCREW |
| 40 | 1 | 1 | | | | D3407-041 | TOW RING (REPLACES D2968-041) |
| 41 | 1 | 1 | | | | D3456-1 | WASHER |
| 43 | 1 | 1 | | | | MS21043-4 | NUT |
| 44 | 2 | 2 | | | | D3417-5 | WASHER |
| 50 | | | | | 1 | D3405-041 | LUG ASSEMBLY (REPLACES D2736-1) |
| 51 | | | | | 1 | D3405-043 | LUG ASSEMBLY (REPLACES D2736-3) |
| 52 | | | | | 4 | AN4C46A | BOLT |
| 53 | | | | | 8 | D2570 | BUSHING |
| 54 | | | | | 4 | MS21043-4 | NUT (OR MS21042-4) |
| 60 | 2 | 2 | | | | D2876 | SADDLE SPACER |
| 61 | 2 | 2 | | | | D2877 | SADDLE SPACER |

*DENOTES THAT PART IS INCLUDED WITH D2580-041/-045 ASSEMBLY ABOVE

• COPYRIGHT © 1996 BY DART AEROSPACE LTD •
 THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED
 OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: G

Date: 11.06.24

(K10003 Prod Kit)

Change Record

Part Number D205-634-011 / 011DG
Description 205/212/412 SIKIDRUBE

Page 1 of 1

[illegible]